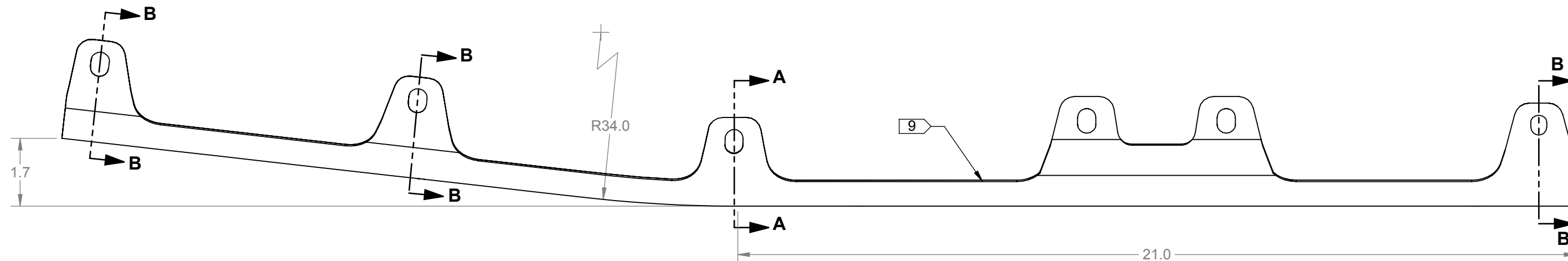
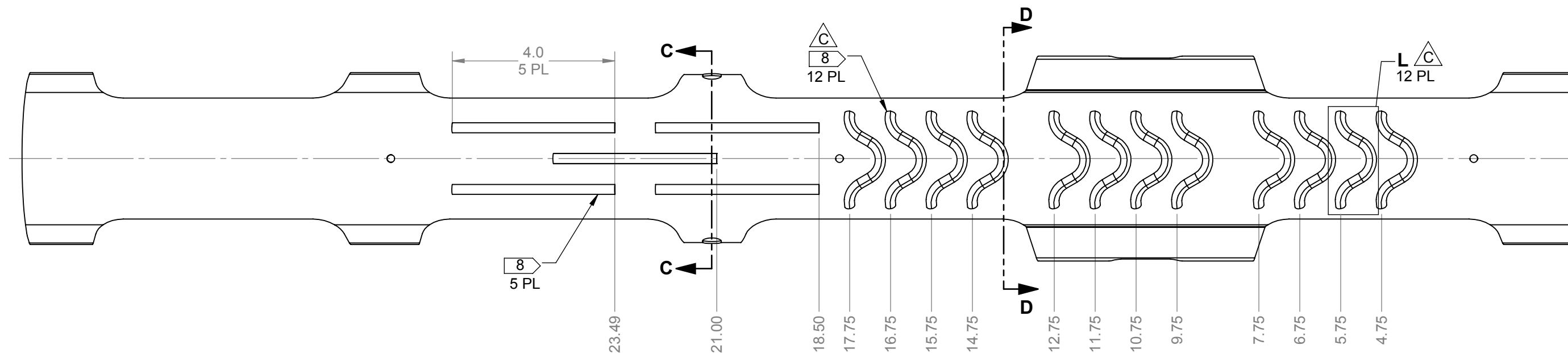


QTY -045	P/N	DESCRIPTION
X	D5489-045	WEARPLATE ASSEMBLY
1	D5489-5	WEARPLATE
A/R	8259	HARDCOAT SURFACING AUTOMATED WELDING
A/R	2059B	HARDCOAT SURFACING MANUAL WELDING



**D5489-5 WEARPLATE**  
(MAKE FROM D5489-5F)

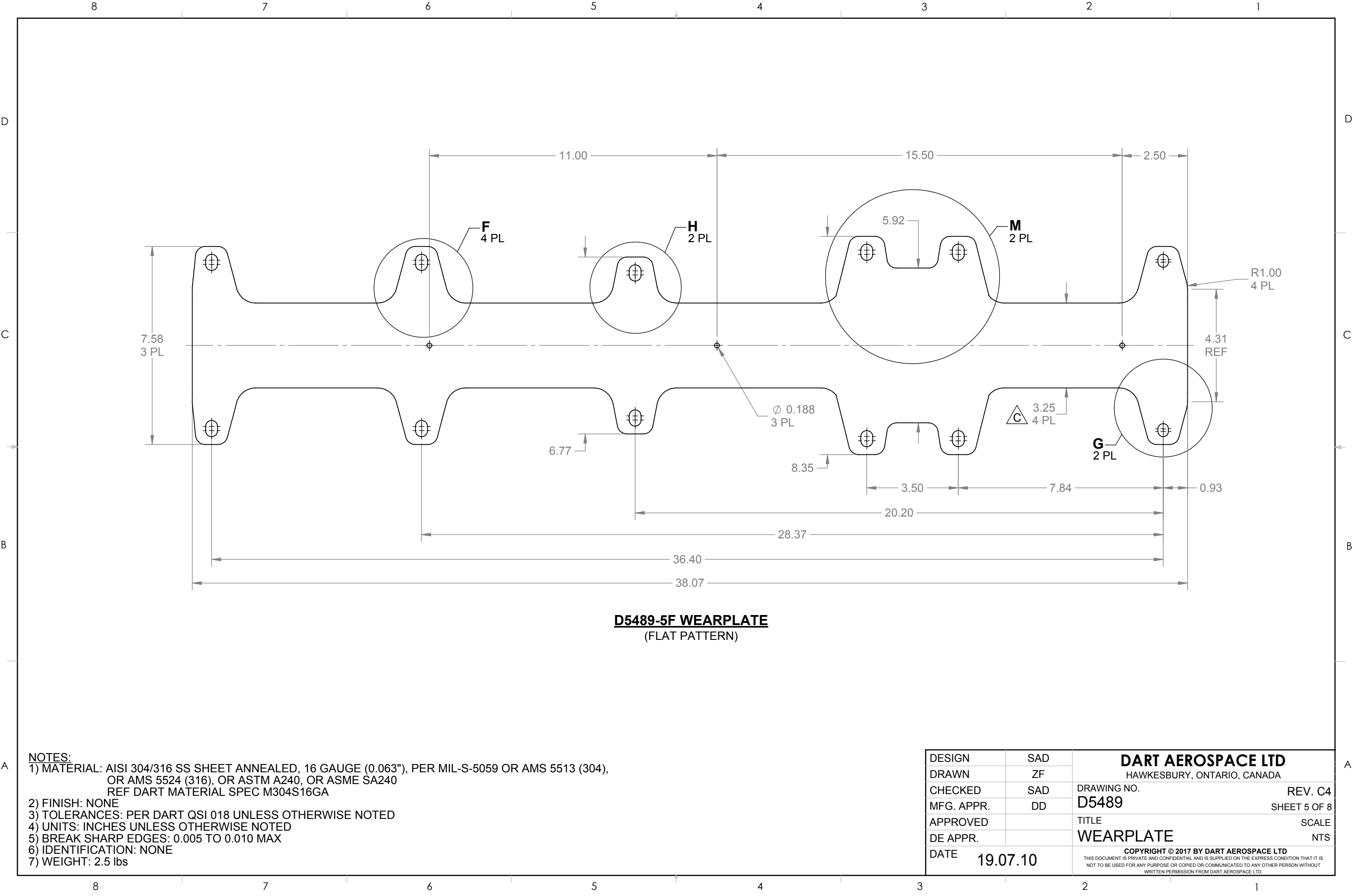


## D5489-045 WEARPLATE ASSEMBLY

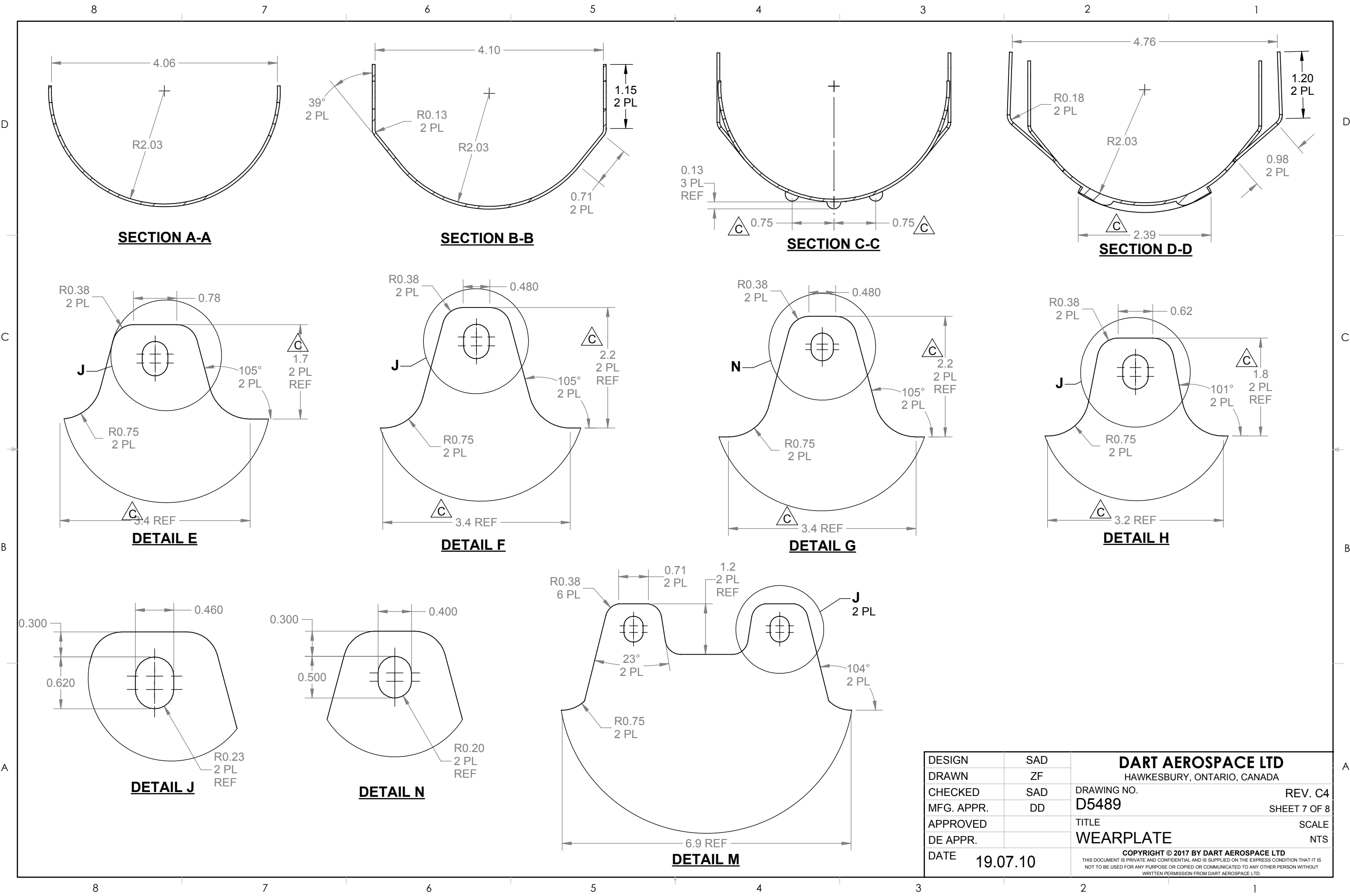
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 2.8 lbs
- 8) WELDING: BUILD UP HARD SURFACING 0.06 TO 0.12 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILD UP HARD SURFACING 0.06 TO 0.12 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.020-0.040 THICK, PER DART QSI 005 4.9

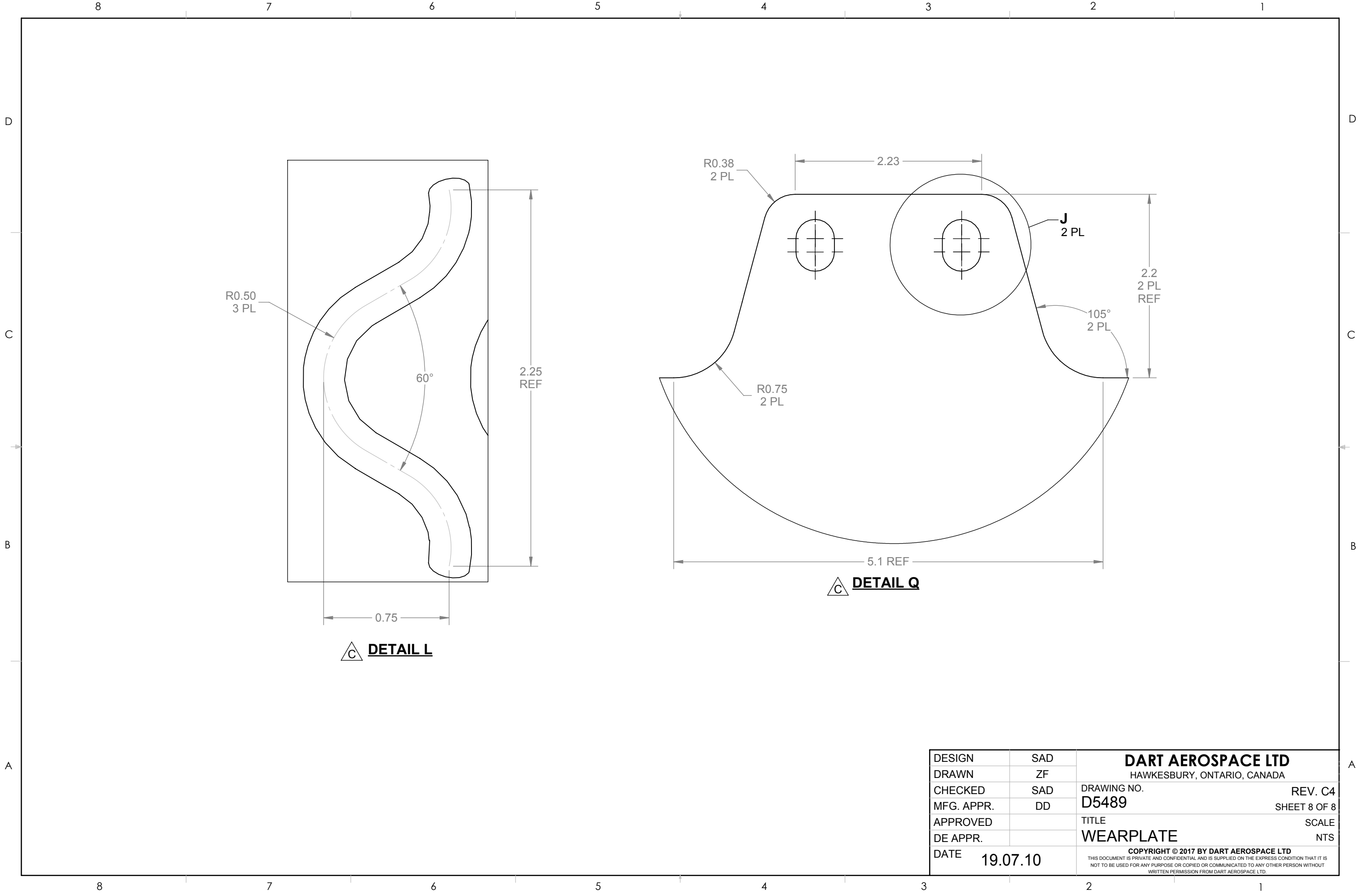
DESIGN	SAD	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO.	REV. C4
MFG. APPR.	DD	<b>D5489</b>	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE</b>	NTS
DATE	<b>19.07.10</b>	<b>COPYRIGHT © 2017 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	







DESIGN	SAD	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO.	REV. C4
MFG. APPR.	DD	<b>D5489</b>	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE</b>	NTS
DATE	19.07.10	COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	SAD	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO. <b>D5489</b>	REV. C4 SHEET 8 OF 8
MFG. APPR.	DD	TITLE <b>WEARPLATE</b>	SCALE NTS
APPROVED		<b>COPYRIGHT © 2017 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	19.07.10		